

**IN THE SPECIFICATION:**

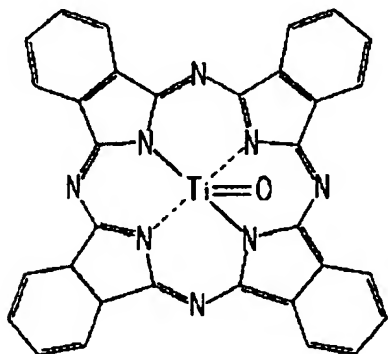
Please REPLACE the specification with the clean copy of the substitute specification enclosed herewith. Also, a marked-up copy of the substitute specification is enclosed. The substitute specification shows added text with underlining and deleted text with ~~strikethrough~~.

The substitute specification contains no new matter. The substitute specification is being submitted in accordance with the Examiner's suggestion due to numerous misspellings.

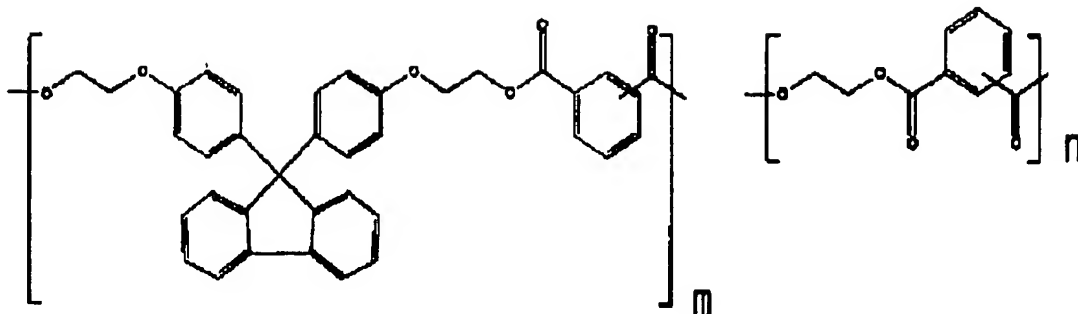
Please REPLACE paragraph [0060] on page 13 with the following paragraphs [0060]-[0062]:

[0060] In an embodiment of the present invention, the single-layered electrophotographic photoreceptor includes the charge generating material in a dispersion liquid, the dispersion liquid including the charge transfer material, 1,1,2-trichloroethane as a solvent, and polycarbonate as another binder resin. In addition, where selected, the polycarbonate is in a range of 10 wt% to 90 wt%. Also, where selected, the dispersion liquid is milled at a temperature below 15°C.

[0061] In an embodiment of the present invention, a method of manufacturing a single-layered electrophotographic photoreceptor comprises: dispersing, using dispersing materials, with a binder resin and a predetermined solvent, a charge generating material, wherein the charge generating material comprises titanyloxy phthalocyanine which has a following formula:



and the titanyloxy phthalocyanine is a crystal form which has at least 2 main peaks in a range of  $(2\theta \pm 0.2) = 9.5^\circ$  to  $27.3^\circ$  of a Bragg angle in a characteristic  $\text{CuK}\alpha$  X-ray diffraction spectrum; and the binder resin comprises a polyethylene terephthalate polymer which has a following formula:



with  $n$  and  $m$  each being an integer that is equal to, or greater than, 1; straining out dispersing materials to obtain a dispersion liquid; dissolving, in a predetermined solvent, a charge transfer material comprising a positive hole transfer material, an electron transfer material and a binder resin to obtain a dissolved charge transfer material; mixing the dispersion liquid with the dissolved charge transfer material to form a coating liquid; and coating the coating liquid onto an electrically conductive substrate of a drum or cartridge to form a single-layered electrophotographic photoreceptor. In addition, where selected, charge generating material dispersed in the dispersion liquid and mixed with the dissolved the charge transfer material further includes 1,1,2-trichloroethane as a solvent and polycarbonate as another binder resin. Also, where selected, the polycarbonate is in a range of 10 wt% to 90 wt%.

[0062] Although a few preferred embodiments of the present invention have been shown and described, it would be appreciated by those skilled in the art that changes may be made in this embodiment without departing from the principles and spirit of the invention, the scope of which is defined in the claims and their equivalents.